

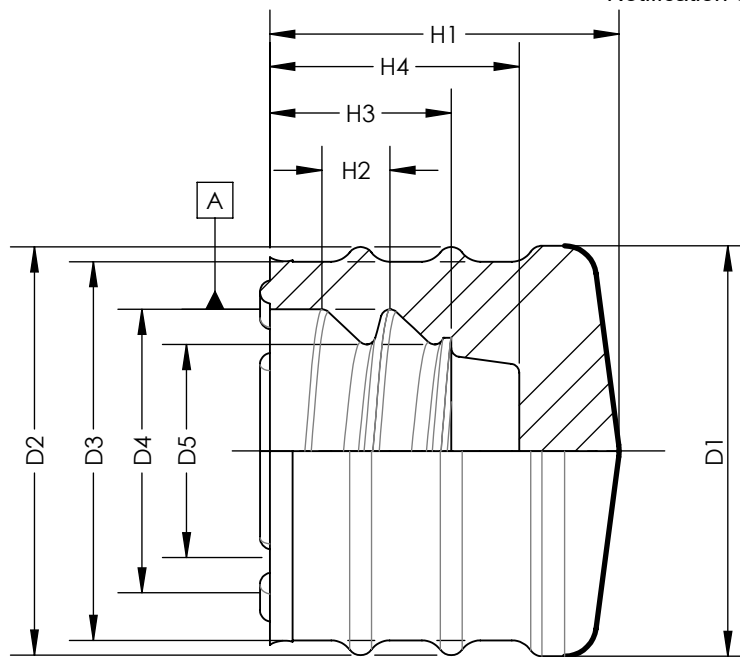
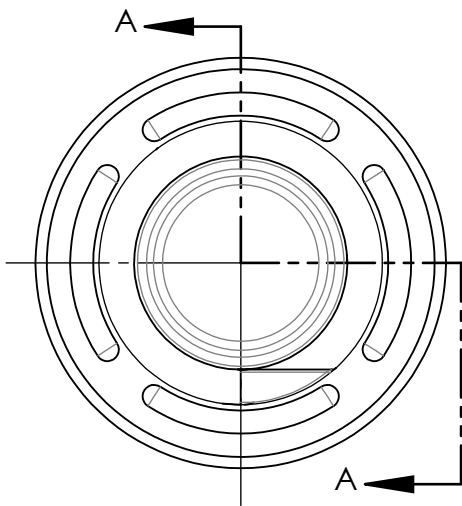
NOTES:

1. A MAX. OF 0.13 [0.005"] RADIUS ALLOWABLE ON ALL SHARP CORNERS.
2. VALUES DENOTED BY [X.XXX] ARE IN INCHES.

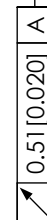
THICK LINE INDICATES FLUROTEC FILM COVERAGE

UNCONTROLLED COPY

Notification of changes will not be provided unless requested



SECTION A-A



H4	5.50 REF [0.217 REF]
H3	4.00 REF [0.157 REF]
H2	1.50 REF [0.059 REF]
H1	7.70±0.40 [0.303±0.016]
D5	4.70 REF[0.185 REF]
D4	6.25 REF[0.246 REF]
D3	8.35±0.15 [0.329±0.006]
D2	9.00±0.15 [0.354±0.006]
D1	9.05±0.15 [0.356±0.006]
DIMS	VALUES



ACTUAL SIZE

2	21 JUN 2018	PR# 49414	ARD	HG
1	JUN 2015	ECN# 11600 (WAS 4 DOTS, NOW 4 LUGS)	ARD	RB
0	GEN	NEW DRAWING	CPC	JL
REV.	DATE	DESCRIPTION	DR.	APP.

REVISIONS

MP-518-P X-5497-17 Rev A Reference Drawings		Nom S.A. (0.668) In. ^2(4.31) Cm. ^2				West		
		TOLERANCES UNLESS NOTED		APPROVALS	DATE			
		DECIMAL		METRIC		DWN.	3 JUN 14	
		.XX ± .01	.X ± .3	C.P.Ching				
		.XXX ± .005	.XX ± .13	CHKD.	16 FEB 15			
		.XXXX ±	.XXX ±	A Di Luigi				
		FRACTIONAL: INCH: ± 1/64		DWG. APPVD.	N/A			
		ANGULAR: ± 1°		TOOL ENGR.				
		SURFACE FINISH: √		H.Pohl	16 FEB 15			
		THE INFORMATION ON THIS DRAWING IS PROPRIETARY. THIS INFORMATION SHALL NOT BE DISCLOSED, REPRODUCED IN ANY FORM OR USED FOR ANY PURPOSE, WITHOUT PRIOR WRITTEN CONSENT OF WEST PHARMACEUTICAL SERVICES.		PROJ. ENGR.				
		J.Laubach	12 FEB 15					
		APPRD.						
		N/A	SAP Number		SIZE			
		A						
		DO NOT SCALE DRAWING		TITLE:				
1-3ML PLUNGER								
NOVAPURE 4023/50G								
MAT'L:								
DRAWING AND REV. NO:								
WP-453 Rev 2								
		SCALE:6:1		WEIGHT: LB.		SHEET 1 OF 1		